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Machine List

For machining of parts up to Ø 800 mm

TURNING

CNC turning machines

Nr.	Make	Model	Max Ø (mm)	Max L (mm)	Accessories
4	OKUMA	LB300 EX MYW	360	800	Driven tools / Y-Axis / sub spindle / bar feeder up to Ø 90 mm
1	HWACHEON	Hi-Tech	700	2000	Driven Axles
1	HAAS	ST20Y	350	572	Driven Axles

Conventional turning machines

Nr.	Make	Model	Max Ø (mm)	Max L (mm)	Accessories
1	OMG	230	230	1500	Display
1	GRAZIANO	SAG 14	180	1500	Display

MILLING

CNC Vertical machining centers

Nr	Make	Model	X (mm)	Y (mm)	Z (mm)	Accessories
1	BRIDGEPORT	VMC 1000 XP3	1020	610	610	4 axes
1	DART	VMC 1000/A	1000	600	630	4 axes
1	HAAS	UMC 750	762	508	508	5 axes
1	HAAS	VF-2SS	762	406	508	4 axes
1	HAAS	VF-3SS	1016	508	635	4 axes
1	HAAS	VF-4SS	1200	508	635	4 axes

INSPECTION

Linear height gauge

Nr	Make	Model	Height (mm)	Table (mm)
2	MITUTOYO	LH-600 B	800	800x1200

WIRE EROSION

Nr	Make	Model	X (mm)	Y (mm)	Z (mm)	Max Workpiece dimension
1	AGIE CHARMILLES	CUT 20P	350	250	250	900x680x250

AUTOMATED WAREHOUSE

Nr	Make	Model
1	MODULA	LIFT

FURTHER MACHINES

Nr	Machine	Make	Model
1	RADIAL DRILLING MACHINE	Invema	FR40
2	BLASTING MACHINES	DUE CP	SAF 1500
2	BANDSAW	BTM	350